**Project Profile** 

Portage La Prairie, MB

## Roquette Pea Plant



82A-VNJ01-LC0

Mechanical & Electrical & Structural Steel

#### **Sector**

Industrial

### **Delivery Method**

Design Build

#### **Project Manager**

James Marsh

#### Superintendent

Ben Poole (M) Brent Reid (E)

# Wescan Consultants

Alliance Engineering (M)
Apollo Engineering (E)

#### Completed

April 2021

#### Value

\$16,867,000

Plant

The Roquette Pea Protein Plant in Portage La Prairie Mb is an \$800M greenfield food processing plant that converts locally sourced peas into plant based protein. This protein is used for plant based food products such as Beyond Meat burgers. Wescan in partnership with Graham Construction were contracted for the design-build of the packaging and end product loading facility of the plant. This was a 60k sf processing warehouse that received finished food product (pea protein and startch powder) into the interior silos and then produced 10lb and 1000lb bags for distribution. The process is was fully automated until the end of the line where forklift operators could load autopalletized protein bags into the loading bay and onto semi-trailers for final transport. Key design elements included cascading pressure hygiene zones to satisfy food safe practices, explosion proof devices and design to accommodate the characteristics of protein dust and detailed integration of multiple supplier packaging and pneumatic conveying equipment.

#### **Owner**

Roquette Canada Fabien Pallot fabien.pallot @roquette.com

### Consultant

#### Hatch

Marc Parent (289) 326-3170 marc.parent @hatch.com

#### **Contractor**

Graham Construction Justin Leclair (204) 805-1067 justin.Leclair @graham.ca



## Wescan's Scope of Work Included:

- 120ft indoor silo tower and service area
- Pneumatic conveying of finished product and 4 packaging lines.
- Building is complete with offices, locker rooms, labs, loading dock and quality inspections room.
- Multi zone building pressurization for varying hygienic zone control.
- Various Hazardous zone and explosion ratings
- Installation of packaging equipment
- Design and implementation of PLC control system for pneumatic conveying system
- Assisting owner and general contractor with approval bodies and field certifications of non-CSA compliant owner supplied equipment.
- Tower access stairs c/w guard/handrails
- Explosion ducts support framing and door frames
- Hopper frames, catwalk floor plates, roof access ladders
   Service access stairs and other misc. metals on the project

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